



Full Length Article

Effect of Various Stabilizers on Viability of Lyophilized *Pasteurella multocida* B:3,4 for use as Hemorrhagic Septicemia Vaccine

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Abstract

Hemorrhagic septicemia (HS) is a devastating disease of cattle and buffaloes. The live aerosol vaccine is the best option to control HS. However, stability and viability of live vaccine is an issue. The present study was conducted to investigate the effect of three extraneous stabilizers trehalose, skimmed milk and lactalbumin on the viability of the live vaccine strain *Pasteurella multocida* B:3,4. The viability of the strain was evaluated using various concentrations (5, 10, 15 and 20%) of these three stabilizers. Moreover, viability of *P. multocida* B:3,4 was also determined at four different storage temperatures (-20, 4, 25 and 37°C). The duration of lyophilization cycle was also standardized for highest survival of cells. The data showed that trehalose and lactalbumin ensued percentage of viability as 91.89±0.08 and 80.38±2.57 respectively. Skimmed milk as stabilizer did not prove to defend cells during lyophilization and subsequent storage and exhibited cell viability approximately 0.47±0.009%. The study indicated that most effective stabilizer for lyophilization of *P. multocida* B:3,4 was trehalose at 15% concentration and was most suitable temperature for storage of lyophilized *P. multocida* B:3,4. © 2021 Friends Science Publishers

Keywords: Stabilizers; *Pasteurella multocida*; Viability; Lyophilization; Trehalose; Skimmed Milk; Lactalbumin

Introduction

Hemorrhagic septicemia is a short course, lethal and septicemic disease of buffaloes and cattle caused by a Gram negative, non-motile, coccobacillus bacterium, the *Pasteurella multocida* (Boyce *et al.* 2000). HS is a main epizootic disease in cattle and buffaloes in several countries with high morbidity and mortality (El-Jakee *et al.* 2016). In Asia, HS has caused severe economic losses (Benkirane and De Alwis 2002; Abba *et al.* 2017).

Treatment of HS with antibiotics is prolonged, expensive and ineffective because of emerging resistance of antibiotics against *P. multocida*. The use of antibiotics might cause toxicity to human consumers. Acute nature of HS is another hindrance in treatment (Ahmad *et al.* 2014). Different vaccine types including oil adjuvanted, multiple emulsion and alum precipitated vaccines are used to control this fatal disease. Killed vaccines have been extensively used against HS in the world (Shivachandra *et al.* 2011). Nonetheless, these injectable vaccines are difficult to administer as restraining the animals has been found to be very difficult (Sarah 2007). Moreover, oil adjuvant vaccine is fairly disliked by farmers because it possesses dense viscosity (Sarah *et al.* 2006; De Alwis 1992). The

application of live vaccine that can be given intra-nasally is a substitute method to save the animals from HS.

Live vaccines have played a pivotal part from the start of immunology (Detmer and Glenting 2006). Yet, there has been failure to develop vaccine having greater viable inhabitants of live microorganism for protection from disease. Thus, the initiation of an effective and systematic formulation approach is critical to increase survival rate, storage stability and bacterial cell activity in live vaccine. Freeze-drying or lyophilization is a convenient technique to conserve bacteria and viruses by dehydrating cellular fluid (Das *et al.* 2018). The purpose of lyophilization is to convert bacteria in a stable form which can be stored for a longer period of time. Moreover, it is mainly required to attain high viability of cells (Winters and Winn 2010). At present, freeze drying is a frequently used method for this purpose. It has been reported that many strains of bacteria have shown better survival rates after lyophilization for long storage duration (Peiren *et al.* 2015). This biophysical process is relatively comfortable and generally used for cultural collection of microorganisms. The discovery also narrates the way for preparing a stabilized product, vaccine (Morgan *et al.* 2006). However, this method might render the microorganisms to extra stressful operational steps therefore

dropping their viability (Saarela *et al.* 2005; Schoug *et al.* 2006). The procedure principally involves freezing, sublimation and lastly desorption of the water molecules from the microorganisms (Stephan *et al.* 2016). Process of Freeze drying contains three basic steps: first is the freezing, second is primary drying and third is secondary drying. During the first step, the freezing, water is transformed into ice, generally entrapped in the amorphous medium of the lyoprotectant, a material that prevents cells from damage throughout this process. The freezing temperature of amorphous lyoprotectant must be below its glass transition temperature (T_g') to make sure an entirely solid product. During the primary drying, ice is eliminated through sublimation. When the primary drying temperature of the product is excessively high (*i.e.*, above the collapse temperature T_c), the porous product can disintegrate, therefore high temperature should be avoided (Fonseca *et al.* 2004). During secondary drying, remaining unfrozen water captured in the glassy medium is eliminated by isothermal desorption. The endpoint of the secondary drying step is set to get preferred residual moisture content (RMC). Death or inactivation of freeze-dried bacterial cells during storage is reliant on water activity (aw), storage temperature and residual moisture content (Aschenbrenner *et al.* 2012; Passot *et al.* 2012).

Protectant gives steadiness and safety against further inactivating processes such as protein denaturation which is relatively sensitive and reduces viability of several cell types (Carvalho *et al.* 2004). For the ease of use and to ensure that the vaccine product is in its optimum functional and efficient form, various sugars for instance lactose, sucrose, glucose and trehalose have been frequently used as protective means (Hubalek 2003). Apart from, skimmed milk and nitrogen compounds such as peptone, yeast extract and casein hydrolysate have also been studied (Berny and Hennebert 1991). These protective agents perpetually play a pivotal part in consenting cells to be managed for storage at deep temperatures and to be restored with suitable viability (Elliott *et al.* 2017).

In this study, three different stabilizers: trehalose, lactalbumin and skimmed milk were used to evaluate viability of *P. multocida* B:3,4 strain during freeze drying process. Furthermore, combination of these stabilizers in suitable concentrations was also used for this purpose. The conservation of cell viability is first and foremost requirement to produce a live vaccine because vaccination is an effective and economical practice to prevent infectious diseases. The present study was conducted to evaluate the effect of three stabilizers to conserve the viability of *P. multocida* B:3,4 during lyophilization and subsequent storage at four different temperatures. This stability study of *P. multocida* B:3,4 will play a key role for the determination of suitable stabilizer and storage temperature that ensure the safety, efficacy and viability of live HS vaccine.

Materials and Methods

Source of the strain

The strain of *P. multocida* B:3,4 was retrieved from the inventory at -20°C maintained at Bacteriology laboratory of Animal Health Program, Animal Sciences Institute, National Agricultural Research Center (NARC), Islamabad.

Revival and growth of microorganisms

Mice inoculation method was used to revive *P. multocida* B:3,4. The method was adopted according to Singh *et al.* (2010) with minor modifications. Swiss albino mice (n=5) were purchased from Animal House, National Institute of Health (NIH), Islamabad. The mice were kept and reared in lab animal house, Animal Health Program, NARC, Islamabad. These mice were divided into two groups, Group-I (n=2) and Group-II (n=3). Lyophilized *P. multocida* B: 3,4 strain was reconstituted in 1 mL normal saline (pH=7.2). Reconstituted strain was streaked on tryptic soya agar (TSA) and incubated at 37°C for 18 h. After incubation Group-I was injected intraperitoneal with 200 µL of 10⁻⁵ dilution *P. multocida* B:3,4 culture. Group-II was injected with 200 µL of normal saline solution. After 24 h, inoculated mice were found dead. However, mice of control group remained alive. The dead mice were dissected and spleen and heart were collected aseptically. Morbid organs (heart and spleen) were used to streak on blood agar. Heart blood was also collected and used for streaking on blood agar. These streaked plates were incubated for 24 h at 37°C. After incubation, the resultant colonies were identified by Gram's staining. The isolated colonies were selected and harvested on blood agar. The plates were incubated at 37°C for 24 h to get pure cultures. Different biochemical tests, differential media *i.e.*; MacConkey agar and PCR were used (Zhao *et al.* 2019) for confirmation of *P. multocida* strain B: 3,4.

Preparation of stabilizer media

Three stabilizers, trehalose (Sigma-Aldrich Co), lactalbumin (Neogen Corporation, Michigan) and skimmed milk (Neogen Corporation, Michigan) were selected (Gehrke *et al.* 1992; Conrad *et al.* 2000; Chen and Kristensen 2009) to check their effect on viability of *P. multocida* B:3,4. They were evaluated using 5, 10, 15 and 20% concentrations (Oslan *et al.* 2017; Bassiouny *et al.* 2019). To prepare stabilizer media, desired concentrations of stabilizers namely skimmed milk, lactalbumin and trehalose were suspended in distilled water. Skimmed milk and lactalbumin were autoclaved at 121°C for 15 min before mixing with the *P. multocida* B:3,4. Trehalose was sterilized by filtration using microfilter having pore size 0.20 µm. A control was prepared by suspending *P. multocida* B:3,4 with autoclaved distilled water.

Preparation of bacterial suspension

Bacterial suspension was prepared by inoculating pure culture of *P. multocida* B:3,4 in tryptic soya broth (TSB). Suspension was vortexed for few seconds to make it homogenous. Afterward, suspension was incubated at 37°C for half an hour.

Viability before lyophilization

Equal volumes (1:1) of desired concentrations (Bora *et al.* 2015) of stabilizers and *P. multocida* B: 3,4 enriched in TSB were mixed in 5 mL freeze drying vials (1 mL filled volume). The viability of samples before freeze drying was determined by Miles and Misra method (Miles *et al.* 1938) and expressed as colony forming units (CFUs) per mL. Suspensions were frozen in glass vials by keeping at -80°C for at least one hour before lyophilization.

Lyophilization

Process of lyophilization (freeze drying) was completed in 48 h cycle. Suspension of *P. multocida* B: 3,4 was cooled in a shelf at a linear ramp rate in pilot scale lyophilizer (Ilshin BioBase, Europe). A conventional freeze-drying process completes in three steps; freezing, primary drying and secondary drying (Tang and Pikal 2004). After completion of lyophilization, the viability of lyophilized samples of *P. multocida* B: 3,4 was determined using Miles and Misra Method (Miles *et al.* 1938) and stated as CFU/mL.

Storage at different temperatures

Lyophilized vaccine was stored at different temperatures *i.e.*, -20, 4, 25 and 37°C to check the effect of temperature on viability of *P. multocida* in various stabilizers (Oslan *et al.* 2017).

Revival, enumeration and determination of cell viability

The viability of cells after lyophilization was calculated as CFU. Three vials of each concentration were taken to determine viability *i.e.* readings were taken in triplicate to calculate mean. Before determining CFUs, freeze dried samples were reconstituted by adding 1 mL phosphate buffer saline (PBS) adjusted at pH 7.2. To get homogenous solution, the samples were vortexed and then incubated at 37°C for 30 min to make sure the absolute dissolution of bacterial material and PBS. Miles and Misra method (Miles *et al.* 1938) was adopted to determine CFUs. Briefly, lyophilized vaccine was reconstituted in 1 mL PBS (pH 7.2). Then vaccine was vortexed for few seconds to obtain homogenous suspension. The reconstituted vaccine (1 mL) was added to 9 mL of PBS to make serial dilutions up to 10⁻¹⁰. From each serial dilution, 20µl was inoculated on TSA in triplicate. The plates were kept undisturbed until inoculated

suspension was completely immersed by the agar. Plates were then incubated for 24 h at 37°C. After incubation, the number of colonies was calculated. The percentage of viable cells was estimated using following equation:

$$\text{Percentage (\%) viability} = \frac{\text{Cell viability after lyophilization} \left(\frac{\text{CFU}}{\text{ml}} \right)}{\text{Cell viability before lyophilization} \left(\frac{\text{CFU}}{\text{ml}} \right)} \times 100$$

Results

Effect of duration of lyophilization on viability of *P. multocida* B:3,4

Initially, lyophilization was conducted for 24 h. After 24 h, vials were removed from lyophilized and observed. Lyophilization involves conversion of microorganisms from a liquid state to a solid compact mass however using 24 h duration partial lyophilization with moisture contents was found. It indicated that 24 h duration was not able to convert the bacterial suspension into a compact mass. Hence, one more freeze-drying cycle of total 48 h was tried aimed to attain homogenous freeze-dried mass. The vials after 48 h freeze drying showed compact mass with no moisture contents which indicated the complete lyophilization. Results of viability of both cycles are explained in Table 1. First cycle of freeze drying using 24 h duration was found unable to protect the viability of *P. multocida* B:3,4 and caused substantial loss of viability. The survival rates were reduced to 0%. The survival rate of cells was significantly higher using 48 h duration with different stabilizers. Results indicated that amongst protective agents, trehalose, skimmed milk and lactalbumin at the concentration of 5% the percentage of viability was 32.39%±1.9, 0.036%±0.002 and 26.08%±0.81 while at the 10% concentration survival rate was 47.22%±1.19, 0.58%±0.02 and 31.42%±0.62 percent respectively (Table 1). The 15% concentration showed survival rates for trehalose, skimmed milk and lactalbumin corresponding to percentage viability of 89.87%±1.53, 0.81%±0.020 and 81.81%±1.42 respectively. On the other hand, the 20% concentration of trehalose, skimmed milk and lactalbumin showed percentage of viability 82.89%±2.3, 0.82%±0.024 and 76.92%±2.02 respectively. The stabilizers demonstrated maximum viability after freeze drying at the concentration of 15% using 48 h duration of lyophilization. For this reason, 15% concentration of all stabilizers was used in succeeding investigation.

Effect of stabilizers on viability of *P. multocida* B:3,4

The survival rate of *P. multocida* B:3,4 with three different stabilizers at 15% concentrations after lyophilization is shown in Table 2. The highest percentage (91.89%±0.08) of viable cells was attained with 15% (w/v) trehalose as the stabilizer. Lactalbumin (15%, w/v) showed an agreeable percentage of viability as 80.38%±2.57. Skimmed milk as stabilizer did not prevent the viable cells from damaging

Table 1: Effect of freeze-drying cycle on the viability of *P. multocida* B:3,4 using three different stabilizers i.e., trehalose, lactalbumin and skimmed milk

Duration of freeze-drying cycle	Protective agent	Percentage used	Before freeze drying (CFU/ml)	After freeze drying (CFU/ml)	% of viability \pm S.D	
24 h	Distilled water	Control	7.3×10^{10}	4.2×10^4	$0.00057 \pm 2.1 \times 10^{-6}$	
		5%	7.4×10^{10}	4.4×10^5	$0.00059 \pm 1.4 \times 10^{-5}$	
	Trehalose	10%	6.7×10^{10}	8.4×10^4	0.00012 \pm 0	
		15%	7.1×10^{10}	8.0×10^6	0.011 \pm 0.0008	
		20%	6.5×10^{10}	7.6×10^4	$0.00011 \pm 4.7 \times 10^{-6}$	
		5%	6.4×10^{10}	4.1×10^4	$0.000064 \pm 3.09 \times 10^{-6}$	
	Skimmed Milk	10%	7.2×10^{10}	4.4×10^4	$0.000061 \pm 1.4 \times 10^{-6}$	
		15%	7.8×10^{10}	6.2×10^5	$0.00079 \pm 1.6 \times 10^{-5}$	
		20%	7.9×10^{10}	5.1×10^4	$0.000064 \pm 4.7 \times 10^{-7}$	
		5%	7.2×10^{10}	2.1×10^4	$0.000072 \pm 3 \times 10^{-5}$	
	Lactalbumin	10%	7.9×10^{10}	4.3×10^4	$0.000054 \pm 2.4 \times 10^{-6}$	
		15%	7.4×10^{10}	6.3×10^5	$0.00085 \pm 1.2 \times 10^{-5}$	
		20%	6.1×10^{10}	3.7×10^4	$0.000060 \pm 1.6 \times 10^{-6}$	
		5%	7.4×10^{10}	4.6×10^4	$0.000062 \pm 2.8 \times 10^{-6}$	
	48 h	Distilled water	Control	7.4×10^{10}	4.6×10^4	$0.000062 \pm 2.8 \times 10^{-6}$
			5%	7.1×10^{10}	2.3×10^{10}	32.39 \pm 1.9
Trehalose		10%	7.2×10^{10}	3.4×10^{10}	47.22 \pm 1.19	
		15%	7.8×10^{10}	7.1×10^{10}	89.87 \pm 1.53	
		20%	7.6×10^{10}	6.3×10^{10}	82.89 \pm 2.3	
		5%	6.6×10^{10}	2.3×10^7	0.036 \pm 0.002	
Skimmed Milk		10%	7.3×10^{10}	4.3×10^8	0.58 \pm 0.02	
		15%	7.6×10^{10}	6.2×10^8	0.81 \pm 0.020	
		20%	7.5×10^{10}	6.2×10^8	0.82 \pm 0.024	
		5%	6.9×10^{10}	1.8×10^{10}	26.08 \pm 0.81	
Lactalbumin		10%	7.0×10^{10}	2.2×10^{10}	31.42 \pm 0.62	
		15%	7.7×10^{10}	6.3×10^{10}	81.81 \pm 1.42	
		20%	7.8×10^{10}	6.0×10^{10}	76.92 \pm 2.02	

Table 2: The viability of *P. multocida* B:3,4 cells formulated with 15 % (w/v) of protective agents (trehalose, lactalbumin and skimmed milk) after freeze drying

Protective agent (15% w/v)	Viable cells CFU/mL		Percentage of viability \pm S. D
	Before freeze drying	After freeze drying	
Distilled water (control)	7.8×10^{10}	3.2×10^6	0.004 \pm 0
Trehalose	7.4×10^{10}	6.8×10^{10}	91.89 \pm 0.08
Skimmed Milk	7.2×10^{10}	3.5×10^8	0.47 \pm 0.009
Lactalbumin	7.6×10^{10}	6.1×10^{10}	80.38 \pm 2.57
Trehalose (15%) + skimmed milk (15%)	7.5×10^{10}	3.2×10^{10}	43.1 \pm 0.86

Table 3: Viability of freeze dried *P. multocida* B:3, 4 cells using three different protective agents (trehalose, lactalbumin and skimmed milk) during storage at -20°C, 4°C, 25°C and 37°C for 30 days

Protective agent (15% w/v)	Day 0					Day 30						
	-20°C	4°C	25°C	37°C	-20°C	% viability \pm S.D	4°C	% viability \pm S.D	25°C	% viability \pm S.D	37°C	% viability \pm S.D
Distilled water	3.4×10^7	3.5×10^7	3.3×10^7	3.5×10^7	0	0	0	0	0	0	0	0
Trehalose	6.2×10^{10}	6.6×10^{10}	6.3×10^{10}	6.3×10^{10}	5.4×10^{10}	84.91 \pm 2.5	3.4×10^{10}	52.50 \pm 2.79	6.1×10^9	9.74 \pm 0.41	5.3×10^8	0.84 \pm 0.04
Skimmed Milk	6.6×10^{10}	6.3×10^{10}	6.4×10^{10}	6.7×10^{10}	3.7×10^8	0.55 \pm 0.009	2.6×10^5	0.00041 \pm 2.05 $\times 10^{-5}$	0	0	0	0
Lactalbumin	6.1×10^{10}	6.2×10^{10}	6.4×10^{10}	6.1×10^{10}	4.5×10^{10}	73.36 \pm 2.03	2.3×10^{10}	37.81 \pm 3.7	3.3×10^9	5.22 \pm 0.16	0	0
Trehalose+ skimmed milk	6.7×10^{10}	6.4×10^{10}	6.5×10^{10}	6.3×10^{10}	2.6×10^{10}	38.87 \pm 4.13	6.2×10^9	9.68 \pm 0.33	5.2×10^6	0.0079 \pm 4.7 $\times 10^{-5}$	0	0

effects of freeze-drying process. There was an enormous difference of viable cells of *P. multocida* B:3,4 after lyophilization using skimmed milk as stabilizer. The viability in skimmed milk was $0.47\% \pm 0.009$ after freeze drying. Additionally, skimmed milk (15%) was mixed with trehalose (15%) to check the combined effect of both stabilizers on viability. The percentage of CFUs was markedly improved ($43.1\% \pm 0.86$) as compared to skimmed milk when it was used alone as cryoprotectant ($0.47\% \pm 0.009$). However, cell viability of lyophilized cells using combination of both stabilizers was still too inferior to use as protective agent. The findings of this experiment proposed that skimmed milk alone or its combination with trehalose is not appropriate for the conservation of viability of *P. multocida* B:3,4 during lyophilization procedure. However, trehalose was the only protectant that showed highest survival rate in this study. Therefore, from these

results, it can be demonstrated that trehalose, a disaccharide, is effective to be used as stabilizer during freeze drying of *P. multocida* B:3,4.

Effect of storage temperature on survival rate of lyophilized *P. multocida* B:3,4

After rehydration in PBS, freeze dried *P. multocida* B:3,4 in three stabilizers was stored at four different temperatures - 20, 4, 25 and 37°C to check the survival rate. Three vials for each temperature were stored to take readings in triplicate. The viability of *P. multocida* B:3,4 before freeze drying in the protective agents at day zero and day 30 after storage at -20, 4, 25 and 37°C was checked. The results (Table 3) showed that 84.91 ± 2.5 of cells remained viable at -20°C using trehalose 15% (w/v) as stabilizer after one-month storage. The 4°C storage temperature showed

52.50%±2.79 of survival rate with same protective agent. Whereas other two storage temperatures 25 and 37°C showed viability of 9.74%±0.41 and 0.84%±0.04 respectively. Lactalbumin (15%, w/v) showed viability of 73.36%±2.03 at -20°C storage temperature while at 4°C survival rate was 37.81%±3.7. The viability was found very low (5.22%±0.16) at 25°C and at 37°C it dropped to 0% in lactalbumin (15%). The results showed that skimmed milk (15%, w/v) was unable to protect the viable cell at all four storage temperatures. After one-month storage at -20, 4, 25 and 37°C in skimmed milk, the viability declined to 0%. When a combination of skimmed milk (15%) and trehalose (15%) was used, comparatively an enhanced survival rate was obtained (38.87%±4.13) at -20°C as compared to viability of individual skimmed milk (0.55%±0.009). However, this combination showed very low survival rates at 4°C (9.68%±0.33) while results at 25 and 37°C revealed that viability has been declined to 0%. These results demonstrated that different storage temperatures significantly affected the viability of *P. multocida* B:3,4 in various protective agents. It was obvious that among all these storage temperatures, -20°C is most suitable storage temperature to conserve viability following 4°C temperature. Whereas, 25 and 37°C have detrimental effects on survival rate of *P. multocida* B:3,4. Among three stabilizers, trehalose was found the most appropriate stabilizer that achieved highest survival rate of *P. multocida* B:3,4 after 30 days storage at -20°C and showed the least viability reduction from 6.4×10^{10} to 5.4×10^{10} CFU/mL. Our results showed that trehalose provided protective effect on lyophilized *P. multocida* B:3,4 at -20°C. Therefore, trehalose is the best stabilizer to conserve viability of *P. multocida* B:3,4 and -20°C is most suitable storage temperature of for this microorganism. Consequently, trehalose was selected as stabilizer to prepare live aerosol HS vaccine and storage temperature -20°C was selected for preservation.

Discussion

To our knowledge, this is first study on effect of stabilizers and storage temperature explaining viability of freeze-dried *P. multocida* B:3,4. Use of bacterial cells as live vaccine for disease prevention depends on the conservation and preservation of viable cells which are required to ensure long term delivery of stable vaccine in terms of viability (Jain *et al.* 2020). Therefore, a live vaccine targets include specific number of CFUs, conservation of live cells during lyophilization, and retaining the viability during production procedure and storage (Saarela *et al.* 2000; Lacroix and Yildirim 2007; Mahapatra *et al.* 2020). The delivery, storing and use of vaccines consequently present challenges that could be reduced by enhanced stability achieved by lyophilization and adding stabilizers with resulting betterment in vaccine efficiency. The aim of this work was to assess the protective effect and suitable concentrations of

trehalose, skimmed milk and lactalbumin during lyophilization and storage of *P. multocida* B:3,4 to develop live HS vaccine. The selection of protectant for specific organism that might preserve viability during lyophilization and storage is essential. In this study trehalose, skimmed milk and lactalbumin were selected because these most commonly used stabilizers are able to protect viability of the vaccines during lyophilization and even during storage after rehydration with diluent (Gehrke *et al.* 1992; Conrad *et al.* 2000; Chen and Kristensen 2009; Bellali *et al.* 2020). Moreover, these three stabilizers are widely used to conserve number of organisms (Zhang and Hui 2017; Latif *et al.* 2018). The studies on stability of microorganisms have shown that these three stabilizers contain protective effects on the viability of microorganisms (Mariner *et al.* 2017; Bora *et al.* 2018). Therefore, these stabilizers were selected on the basis of previous studies on several other bacteria.

The results from duration of lyophilization showed that 48 h cycle of freeze drying was the most appropriate approach as compared to 24 h duration. The percentage of viable cells was significantly greater in cycle of 48 h duration. The primary drying step in freeze drying is conversion of liquid culture into ice-crystals and then to remove ice in the form of vapors (Nireesha *et al.* 2013; Pansare and Patel 2019). In cycle 1 (24 h), time for removal of ice crystals during lyophilization was shorter than cycle 2 (48 h) which was resulted in the development of ice residuals that appeared in the form of moisture in *P. multocida* B:3,4 during 24 h duration (Saclier *et al.* 2010). A previous study conducted by Oslan *et al.* (2017) to evaluate the effect of different stabilizers on the viability of mutant *P. multocida* B:2 cells after lyophilization process using two different time durations of cycles also indicated that freeze drying duration of 54 h was the most appropriate approach in preserving cell viability of mutant *P. multocida* B:2 compared to cycle of 24 h duration. Consequently, a sufficient time period for freeze drying process is important to ensure complete lyophilization and conservation of viable cells to produce live vaccine.

Stabilizers and their concentrations significantly affect the viability of micro-organisms during freeze drying (Zhao and Zhang 2005; Shokri *et al.* 2019). The results of this study also indicated that viability of *P. multocida* B:3,4 after freeze drying was different with various stabilizers. The highest viability of *P. multocida* B:3,4 was observed when 15% trehalose was used as stabilizer. Previous studies also reported high viability of *Salmonella enterica*, *Lactobacillus salivarius* and *Pseudoalteromonas nigrifaciens* after freeze drying when trehalose was used as stabilizer compared to lactose, sucrose, sorbitol, lactalbumin, skimmed milk and ascorbic acid (Zayed and Roos 2004; Kang *et al.* 2010; Zhang *et al.* 2020). Trehalose is considered an excellent osmolyte with remarkable stabilizing effects on cells and preserves the viability of cells in freeze dried as well as in solution state (Kaushik and Bhat 2003). Other earlier investigations have also directed that trehalose prolongs the

stability of several vaccines (Bora *et al.* 2015). When microorganisms are exposed to stress, trehalose helps them in retaining cellular integrity. This is thought to occur by prevention of denaturation of proteins by trehalose, which would otherwise degrade under stress (Jain and Roy 2009). Other stabilizers possess low or lack this ability. A potential fact for the significant defensive effect of trehalose to viable cells' plasma membrane and protein is by removing water in plasma membrane removed during the freeze-drying procedure and prevent unfolding and aggregating proteins by the formation of hydrogen bonds with polar groups of proteins (Leslie *et al.* 1995; Crowe *et al.* 2001; Bellali *et al.* 2020). It has been demonstrated that the trehalose would defend cell proteins against denaturation (Guowei *et al.* 2019). More important, trehalose penetrates the cells and reduces the damaging effects of osmosis during water loss and prevents the development of ice crystals and resultant breakdown of plasma membrane (Cota and Alvim 2018). Concentration of the stabilizer considerably affects the viability of microorganisms during lyophilization. For example, lower concentration of stabilizer may not be able to form required hydrogen bonds to provide protection against negative effects of freeze drying (Mensink *et al.* 2017). Similarly, higher concentration of stabilizers may prove toxic to cells thus lowering viability (Bhattacharya 2018). Therefore, optimization of stabilizer concentration for optimum cell viability is essential.

The results from investigations on the storage of *P. multocida* B: 3,4 with selected stabilizers at four different temperatures revealed that the highest viability was obtained at storage temperature of -20°C in 15% trehalose after one-month storage. Similar to our findings Oslan *et al.* (2017) also reported that the survival of *P. multocida* B: 2 was highest at -30°C compared to 4°C and 27°C after 6-month storage at three different storage temperatures. In our studies, trehalose at the concentration of 15% retained highest cell viability at storage temperature -20°C while lactalbumin (15%) at the same temperature also showed reasonable viability. Though, skimmed milk failed to conserve viability and reduced the viability to zero percent at all four storage temperatures. Our results also agree with previous work of Bolla *et al.* (2011). However, a combination of trehalose and skimmed milk improved the cell viability after storage at -20°C. Similarly, in previous studies, Malik *et al.* (1993); Kanmani *et al.* (2011); Oslan *et al.* (2017) and Archacka *et al.* (2019) also used combination of these two stabilizers and found the increased cell viability. The protectants in combination may suppress each other or they may develop an additive or synergistic effect (Guowei *et al.* 2019). In our case, it has been observed that the effect of skimmed milk using such combination was superior to individual but percentage of cell viability was too low to use as protectant.

These results indicated that the storage temperature -20°C was the most pertinent temperature that conserved

highest viability. In this study, difference in viability of cells exhibited that certain stabilizers are more effective than others to protect the *P. multocida* B: 3,4. The effect of storage temperature on viability is due to the fact that in response to different temperatures, breakdown of membrane and other proteins in bacterial cells occurs that affects the viability (Gur *et al.* 2011; Liu *et al.* 2019). Zeng *et al.* (2009) has also suggested that loss of viability is consequence of temperature induced plasma membrane damage. As a result, the irreversible damage to bacterial cell membrane leads to unviable cells (Cota and Alvim 2018).

Conclusion

The viability of *P. multocida* B: 3,4 during lyophilization and subsequent storage is dependent on the selection of stabilizer. The selection of a suitable protective medium and storage temperature is crucial to attain highest percentage of viability as it is the main factor that affects the stability of the live vaccines. In our studies, during freeze drying process and subsequent storage of *P. multocida* B: 3,4, we found that trehalose was the most appropriate protectant that greatly influenced the survival rate of *P. multocida* B:3,4. The highest survival rates of *P. multocida* B: 3,4 were observed when cells were lyophilized and stored at -20°C, which is the optimum storage temperature for preservation of *P. multocida* B:3,4. The most effective concentration of trehalose was 15% in this study. Consequently, for storage of *P. multocida* B: 3,4 live aerosol HS vaccine, trehalose can be added as protectant. Moreover, duration of freeze-drying cycle also significantly affected the survival rate of cells and therefore it should be optimized and confirmed to ensure that final vaccine contains required number of live cells. These findings would help in development of live aerosol HS vaccine. Development of live aerosol vaccine would contribute to prevent animals from HS. However, still there is a need for evaluation and standardization of a stabilizer that keeps the live aerosol vaccine stable and viable at room temperature.

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Author Contributions

Sajid Mahmood Sajid: Planning of study, standardisation and execution of lab protocols, collection and analysis of samples from experimental animals, analysis of data and write up of manuscript, Arfan Yousaf: Planning of study, analysis of data and write up of manuscript, Hamid Irshad: Planning and execution of study, analysis of data and write up of manuscript, Muhammad Arif Zafar: Planning of study and analysis of data, Saif ur Rehman: Planning of study and write up of manuscript.

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